

Automatic Balancing of an Air-Bearing Three-Axis Small Satellite Test Platform

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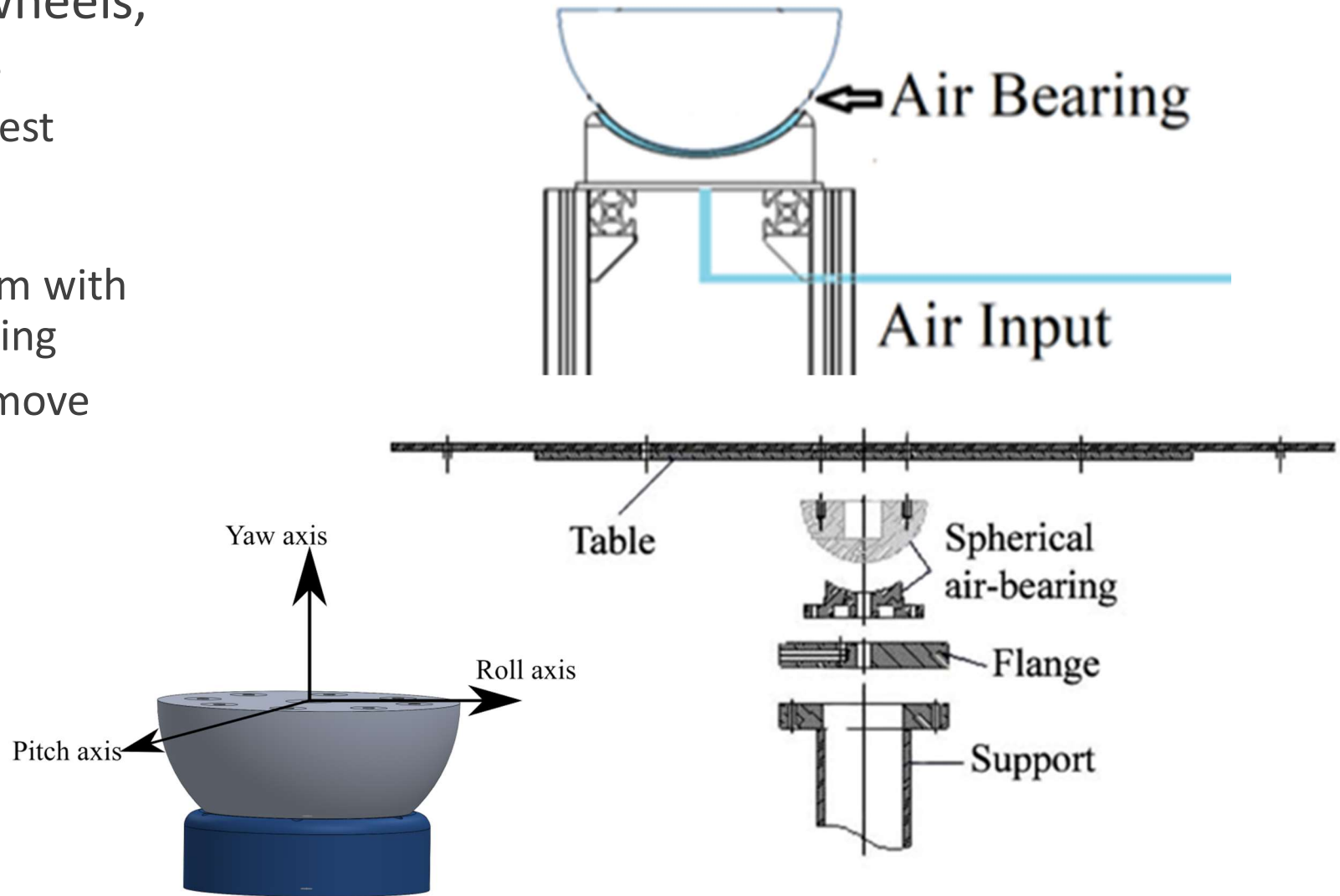
OCTOBER 30TH, 2019

Overview

- Background
- Project Goals
- Literature Review
- Trades
- Design
- Next Steps
- California

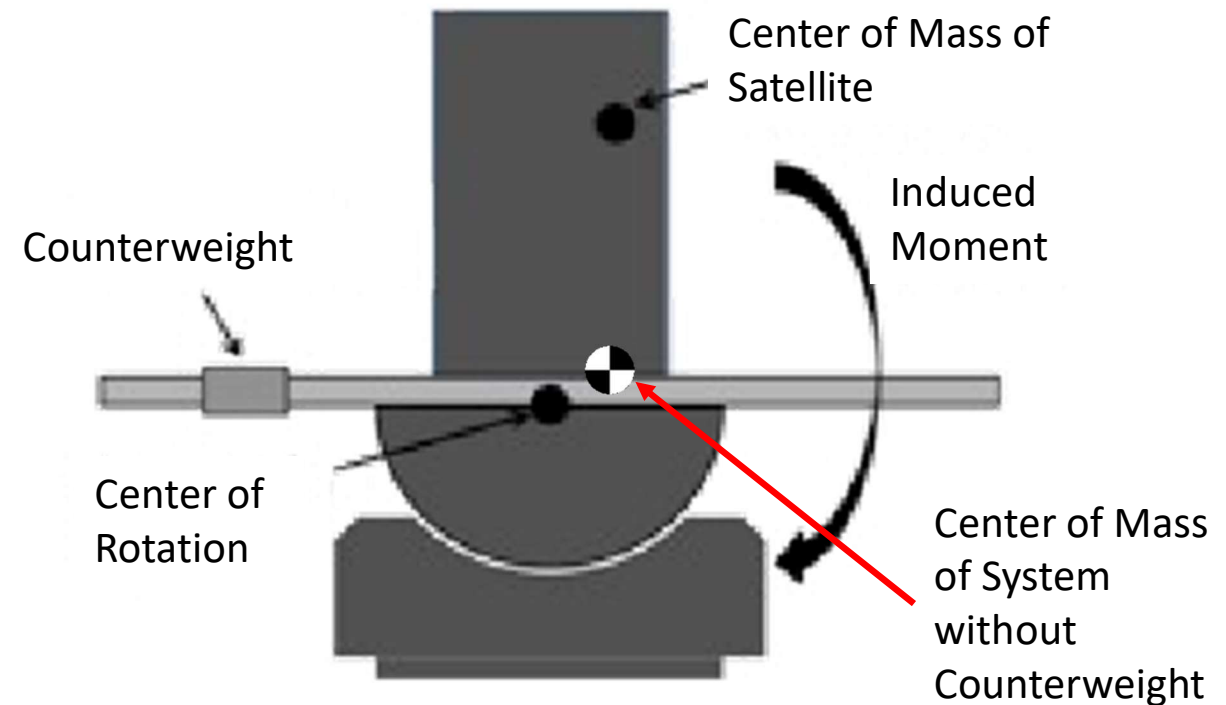
Testing ADCS Components

- Small torque devices: reaction wheels, magnetorquers, micro-thrusters
 - Need a frictionless environment to test
- Air tables are commonly used
 - Provides a nearly frictionless platform with rotational freedom using an air bearing
 - Able to test in vacuum to further remove effects of the atmosphere



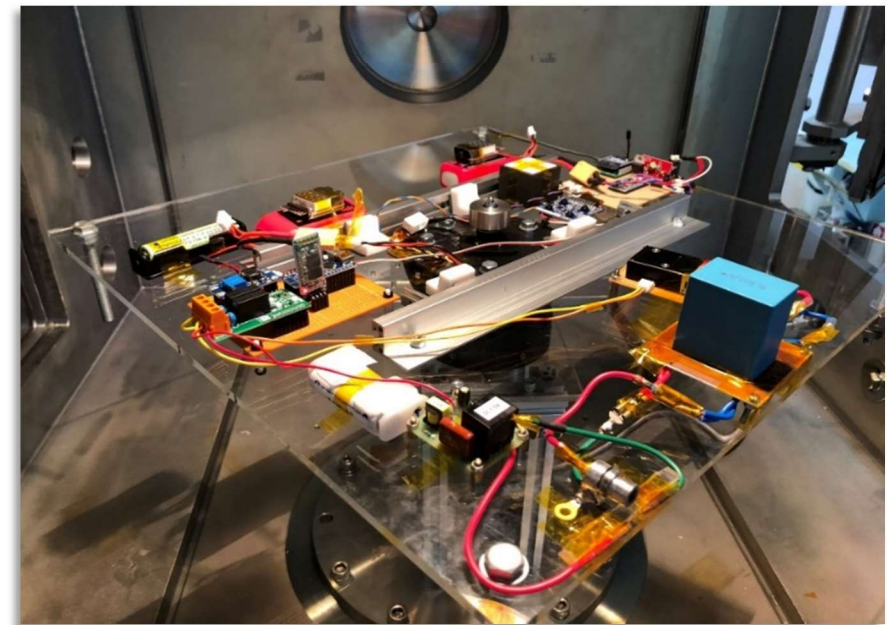
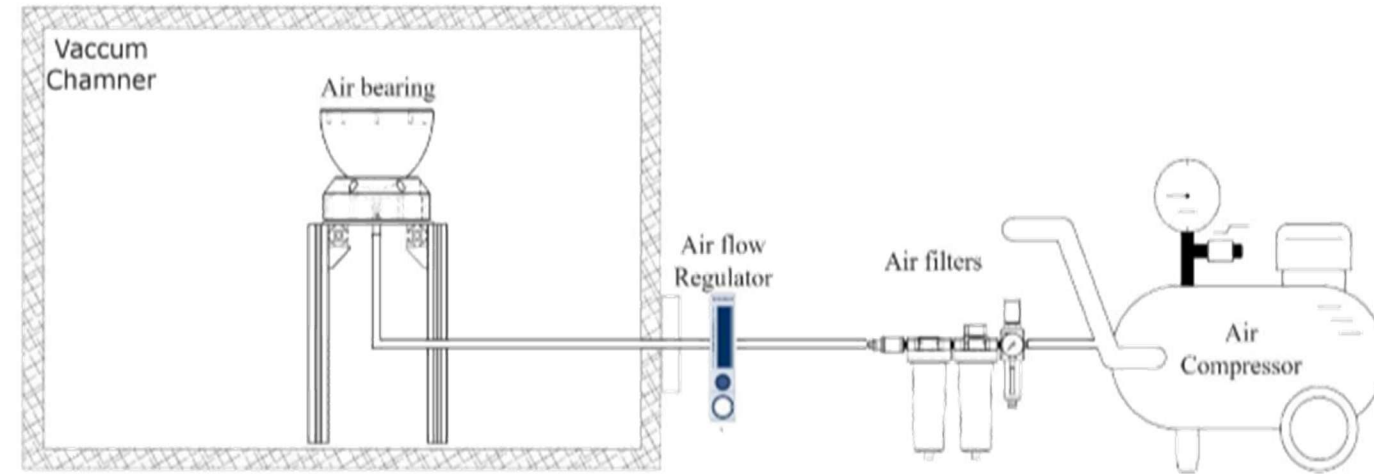
The Balance Problem

- Imbalance exists when the Center of Mass of the system is not aligned with the Center of Rotation
 - Gravity torque causes a pendulum motion of the system, which takes time to settle
- In order to remove the gravity torque, the Center of Mass of the system needs to be at the Center of Rotation
 - Done by having adjustable counterweights to move the Center of Mass
 - More difficult when there is geometric complexity
 - Sensors, wires, actuators, etc.
 - Have to determine the Center of Mass



Kyutech's Air Table

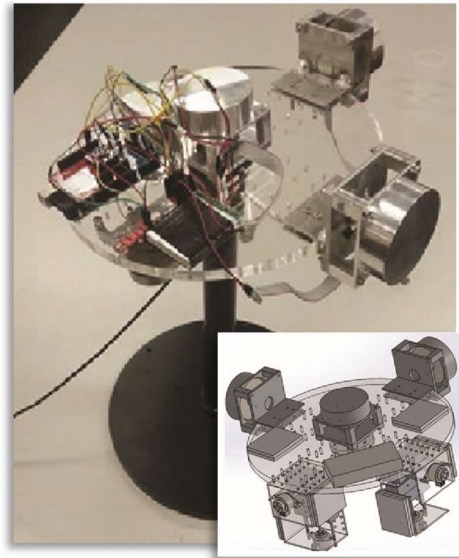
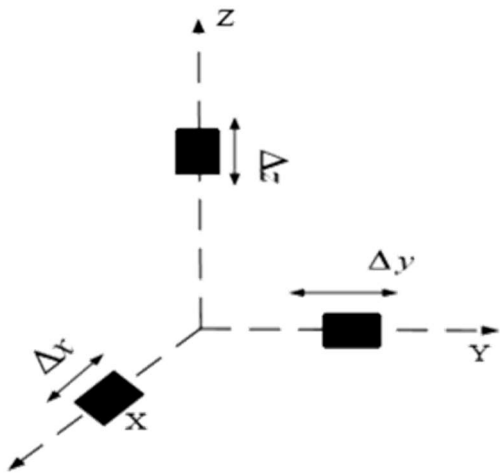
- Developed and verified by Marcos Hernandez Herrera in 2018
- Features:
 - Free rotation in yaw and $\pm 45^\circ$ in pitch and roll
 - Can be used in and outside of the vacuum chamber
 - Can support up to ~ 68 kg
- Uses:
 - Testing magnetorquers, reaction wheels, and thrusters in the same vacuum environment
- Currently manually balanced in the yaw axis using nuts and threaded bolts, and roll and pitch by adding nuts to the tabletop
 - ***Problem: time consuming, requires user experience, takes time to settle before testing (up to a day)***



Project Goals

- Design an automatic balancing system
 - Reduced inertia to decrease the amount of mass needed to balance
 - Be able to fit inside vacuum chamber/Helmholtz cage
 - Be balanceable with or without a CubeSat
- Deliver:
 - Block diagram
 - Sensor and actuator choices to purchase
 - CAD model
 - If time, a control algorithm for the balancing procedure

Literature Review



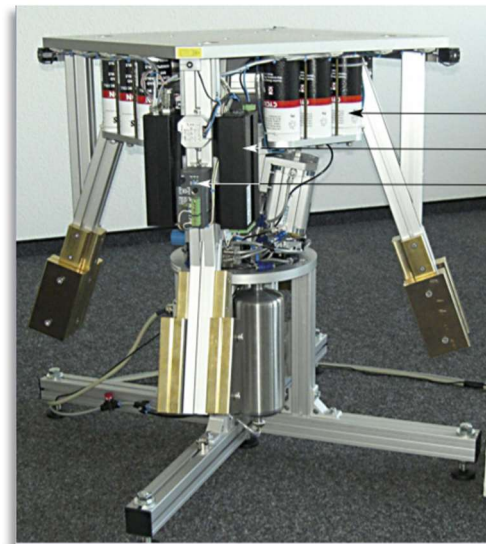
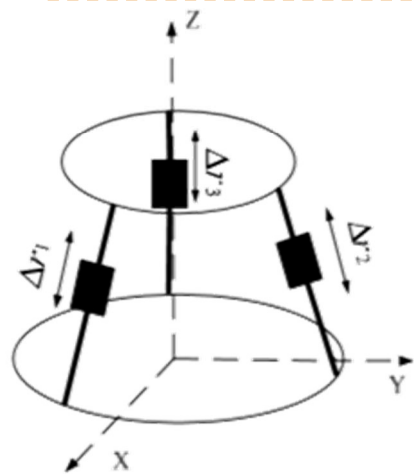
University of Sydney

- Currently manually adjusted by sliding a mass with a screw, one in pitch and roll axes
- Automatic system developed with 4 moving masses
- Used CAD model to determine CM and size masses/sliders



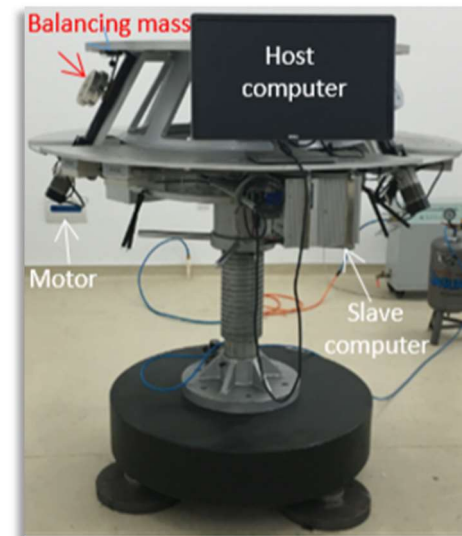
National Autonomous University of Mexico

- 3 moving masses; 2 using high resolution stepper motors
- Manual yaw axis balancing
- Use inclinometers for autobalancing for pitch and roll
- Command torque profile, use an IMU to determine system CM and inertia



Astrofein, Germany

- 7 moving masses: 4 non-orthogonal for course adjustment, 3 orthogonal for fine adjustment
- Commercial product
- No information on balancing procedure



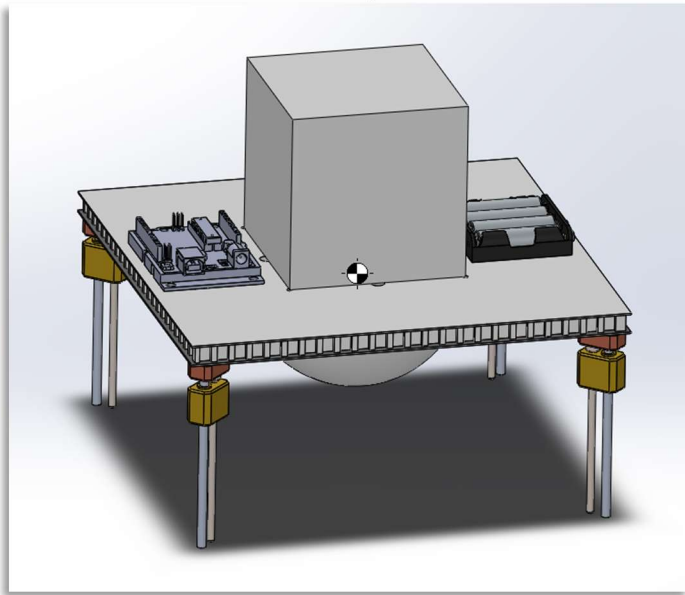
Harbin Institute of Technology, China

- 3 moving masses
- Inclinometer and gyro are used to estimate CM for automatic balancing

Vertical vs. Diagonal Sliders Trade

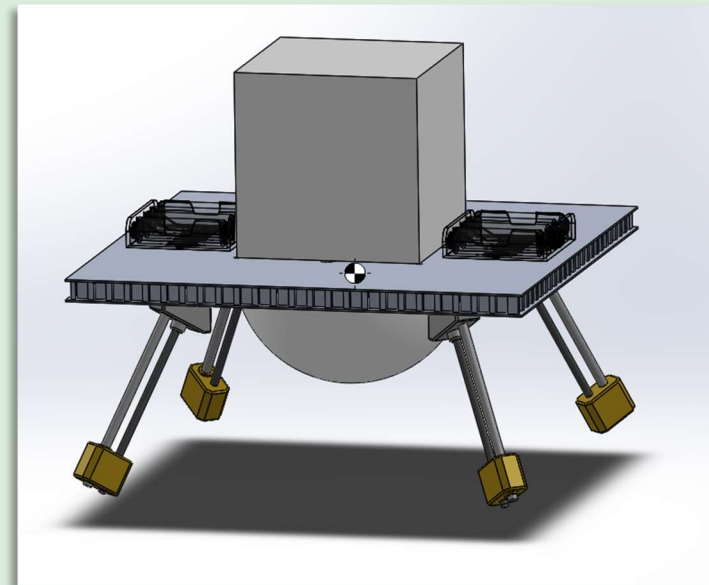
Vertical (Current Table)

- No pitch and roll axis CM control
 - Would still need to manually balance by adding mass on tabletop
 - Impractical, especially in vacuum
- ~7.5 mm control in the yaw axis



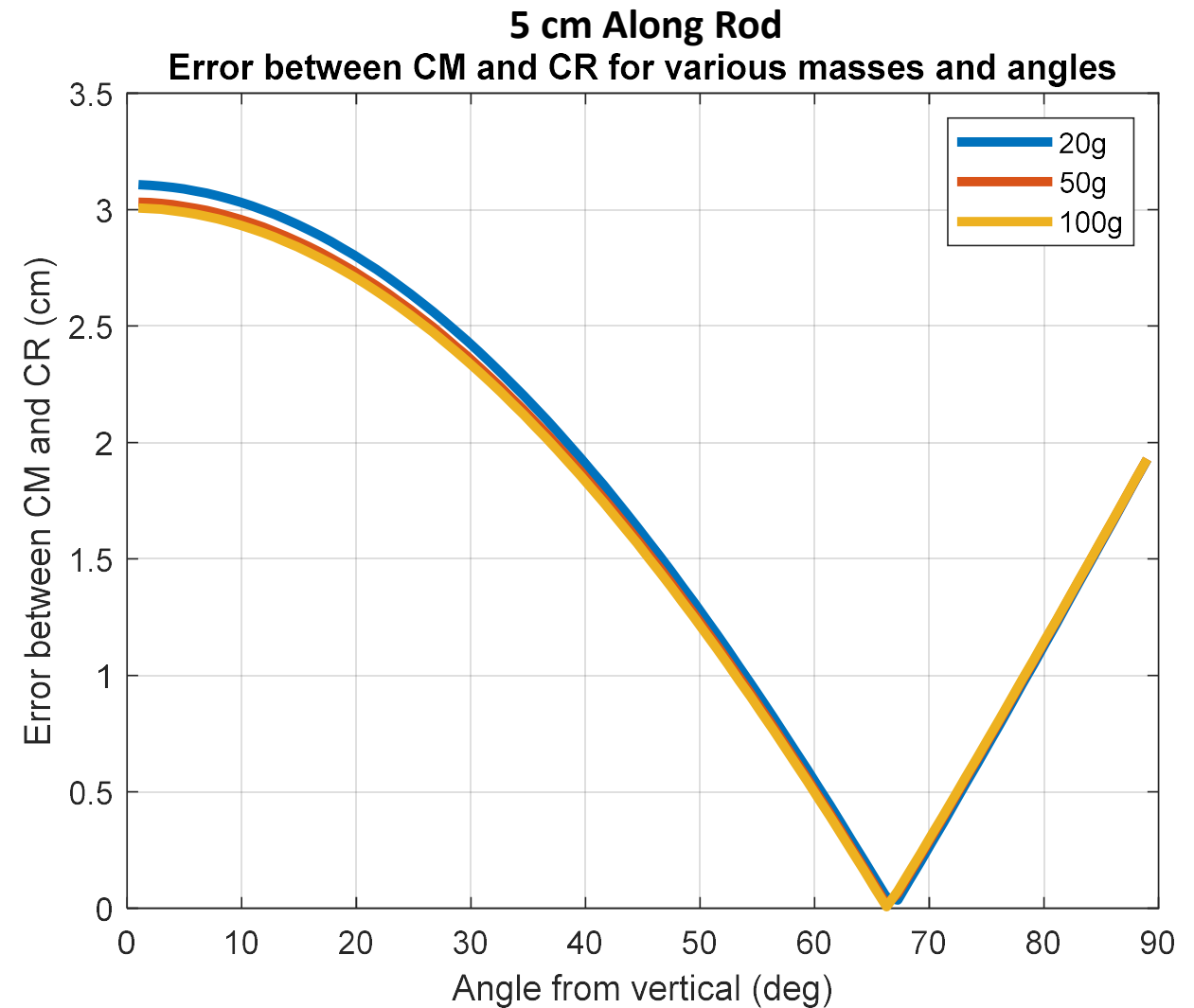
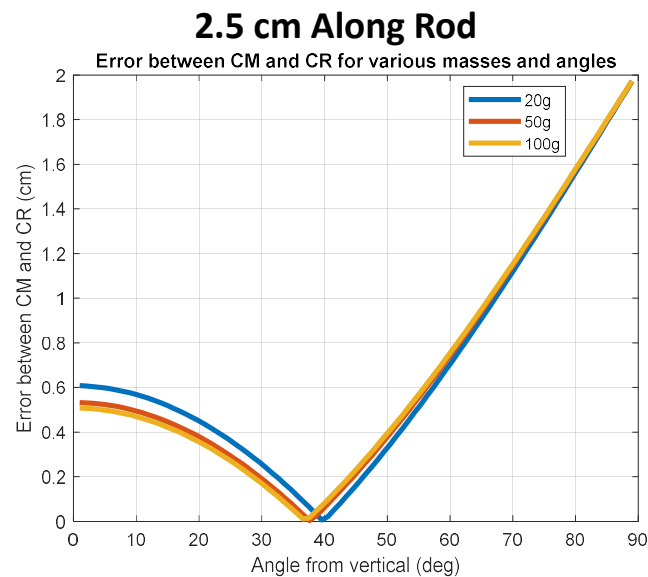
Diagonal

- Requires longer legs to get same yaw effect as vertical but has control over roll and pitch axes
 - ~7 mm control in the yaw axis
- Moving one mass changes CM in all axes



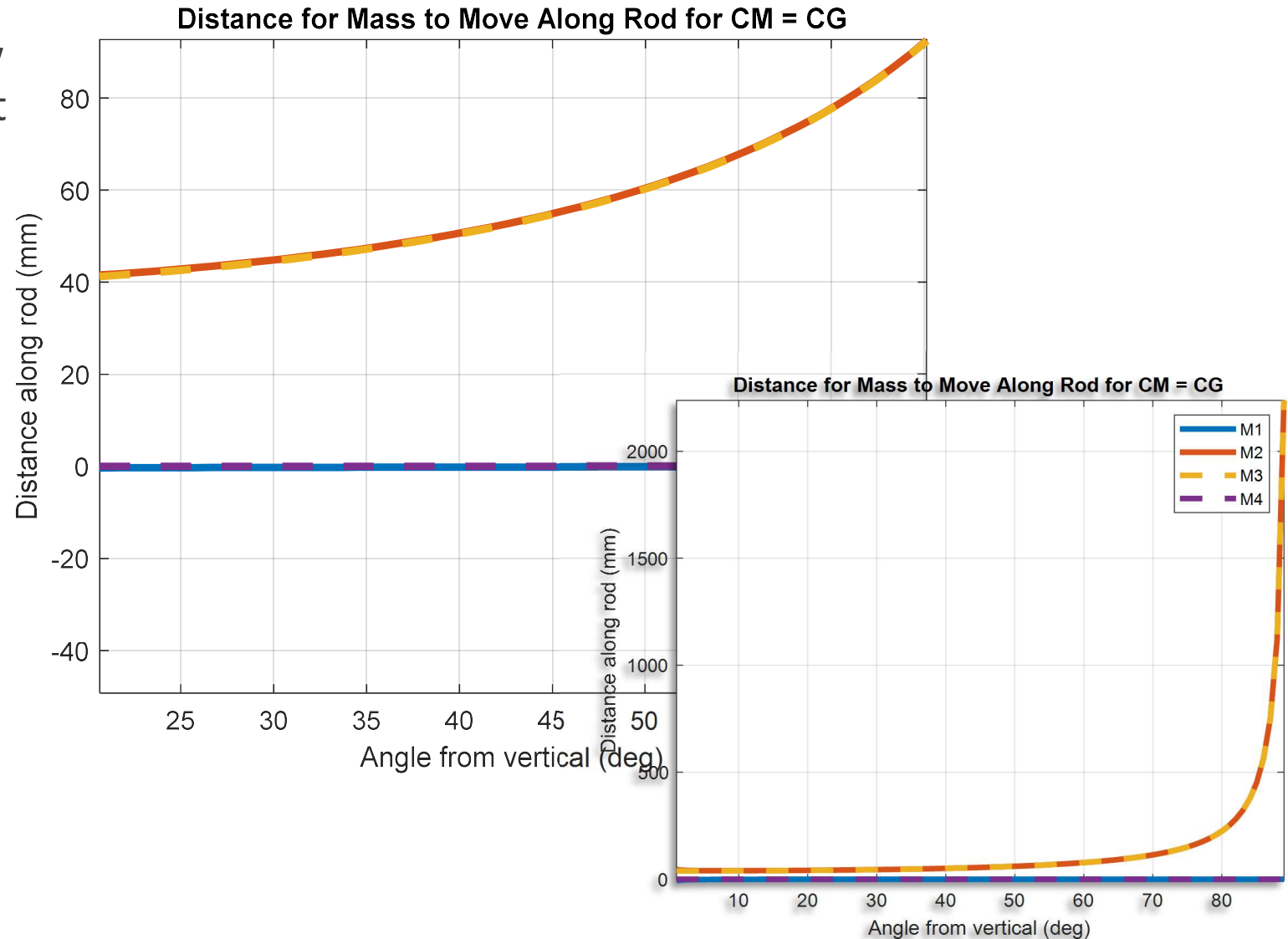
Optimal Diagonal Design

- Using representative CM, compared magnitudes of distance error
 - 0-90deg from vertical
 - 20, 50, 100 kg masses
- Optimal angle is the chosen case is ~67deg but this is Center of Mass specific
- For current design, mass of counterweights does not affect the error



Control Algorithm

- Developed a script that determines how much each weight must move to correct the CR/CM offset
- Accounts for the mass of each counterweight if they vary
- Can help determine lengths of rods needed for chosen configuration
- Could be used for the automatic balancing procedure



Next Steps

- Determine the possible center of mass of other setups that may be put on the table to find the best angle
- Choose actuators and sensors for CM determination and correction
- Order parts
- Test control algorithm

Inclinometer



Threaded Shaft
Motor

A Brief Introduction to My California

Cal Poly and San Luis Obispo

Central Coast

Mojave Desert



CALIFORNIA REPUBLIC

Cal Poly and San Luis Obispo



Architecture Graveyard



Arboretum



Serenity Swing Hike



College of Engineering



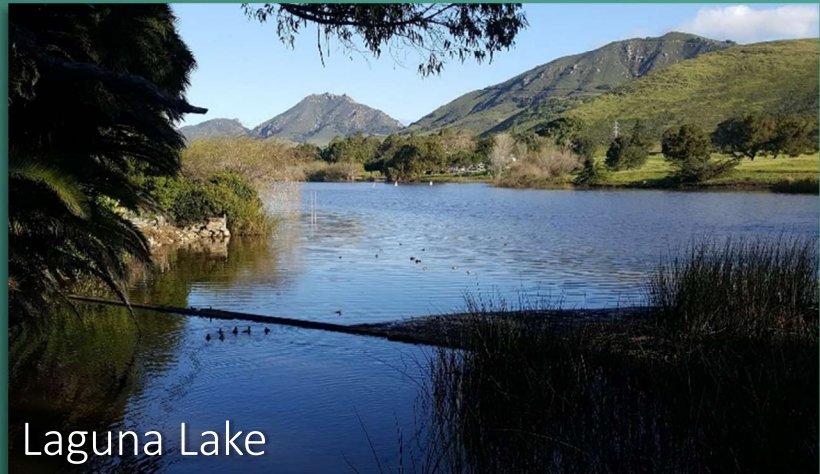
Madonna Inn and Restaurant



View from Bishop Peak



BooBoo Records



Laguna Lake

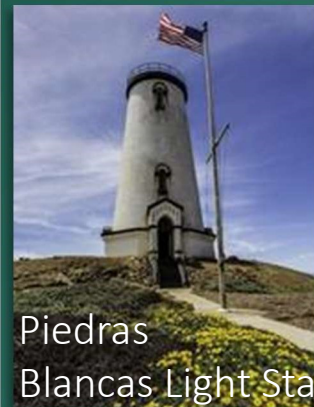


Bubblegum Alley



Fremont Theater

Central Coast of California



Piedras Blancas Light Station



Hearst Castle



Morro Bay



Avila Ridge Trail



Super-Bloom at Carrizo Plain Soda Lake



Montana de Oro



Pismo Beach



SLO Donut Company (SloDoCo)



Tacos de Acapulco



In-N-Out Burger



Must Have Foods Around SLO

High Street Deli



Santa Maria Style Tri-tip BBQ at Old SLO BBQ Company

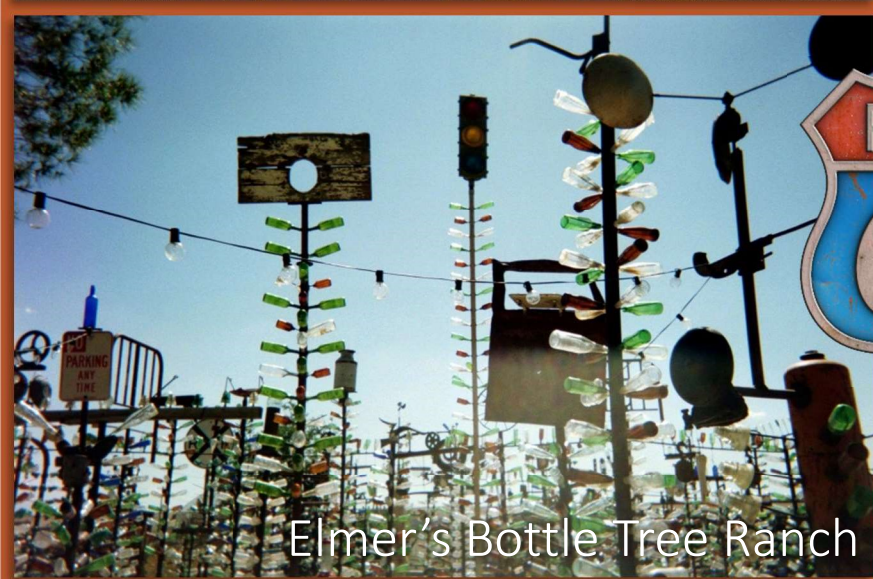




Mojave Air and Space Port



Apple Valley



Elmer's Bottle Tree Ranch





Bonnie Springs Ranch, NV



Cabazon Dinosaurs



Calico Ghost Town



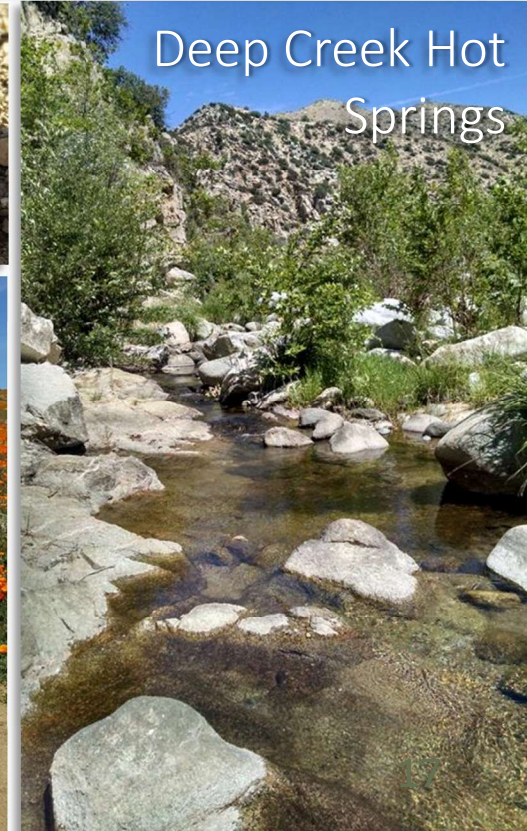
Kangaroo Rat



Red Rock, NV



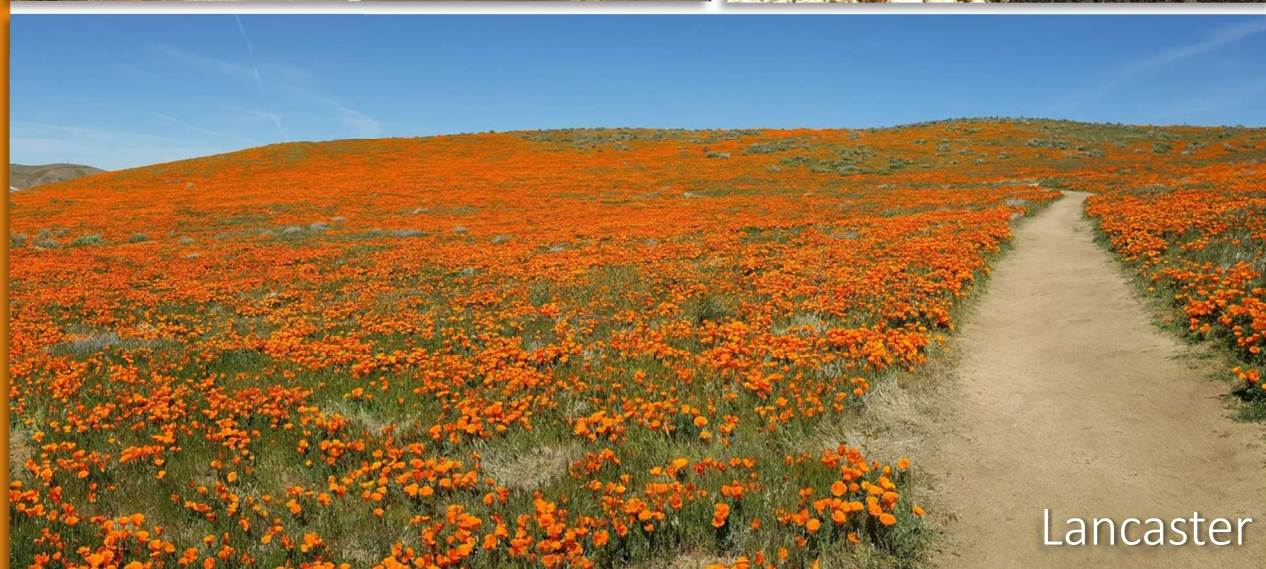
??? Lizard



Deep Creek Hot Springs



Phelan



Lancaster

Thank you!

Manual vs. Automatic Trade

| | Manual | Automatic |
|-------------|--|--|
| Pros | <ul style="list-style-type: none"> • Already used at Kyutech • Less time to implement up front • Cost-effective (fewer additional parts) | <ul style="list-style-type: none"> • Quick (minutes)² • New state-of-the-art^{1,4} • Does not require experience |
| Cons | <ul style="list-style-type: none"> • Time consuming (hours)^{1,2,4/5} • Trial and error² • Limited accuracy^{1,2,4/5} • Changes to system require repeat process² • Requires experience³ | <ul style="list-style-type: none"> • More time to implement up front • Requires control algorithm development • Requires procurement of actuators |

1 - Yang Liu et al.: Automatic Mass Balancing of a Spacecraft Simulator Based on Non-orthogonal Structure

2 - Simone Chesi et al.: Automatic Mass Balancing of a Spacecraft Three-Axis Simulator: Analysis and Experimentation

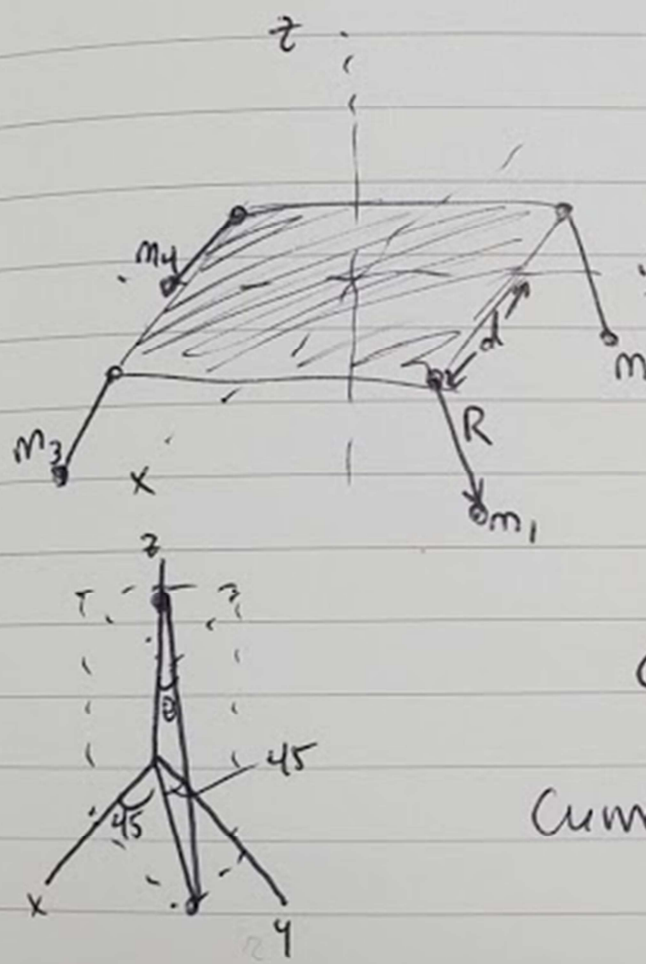
3 - Shuai Wang et al.: Balancing Methods on the Three-Axis Air-Bearing Platform

4 - Jae-Jun Kim et al.: Automatic Mass Balancing of Air-Bearing-Based Three-Axis Rotational Spacecraft Simulator

5 - Jae-Jun Kim et al.: System Identification and Automatic Mass Balancing of Ground-Based Three-Axis Spacecraft Simulator

6 - Trevor Kwan et al.: An Air Bearing Table for Satellite Attitude Control Simulation

Center of Mass Calculation



$$M_1 = [R_1 \cos(45) \sin(\theta) + d \quad R_1 \cos(45) \sin(\theta) + d \quad -R_1 \cos(\theta) - 25]$$

$$M_2 = [-R_2 \cos(45) \sin(\theta) - d \quad R_2 \cos(45) \sin(\theta) + d \quad -R_2 \cos(\theta) - 25]$$

$$M_3 = [R_3 \cos(45) \sin(\theta) + d \quad -R_3 \cos(45) \sin(\theta) - d \quad -R_3 \cos(\theta) - 25]$$

$$M_4 = [-R_4 \cos(45) \sin(\theta) - d \quad -R_4 \cos(45) \sin(\theta) - d \quad -R_4 \cos(\theta) - 25]$$

$$CM_{weights} = \begin{bmatrix} \cos(45) \sin(\theta) (m_1 R_1 - m_2 R_2 + m_3 R_3 - m_4 R_4) \\ \cos(45) \sin(\theta) (m_1 R_1 + m_2 R_2 - m_3 R_3 - m_4 R_4) \\ -\cos(\theta) (m_1 R_1 + m_2 R_2 + m_3 R_3 + m_4 R_4 + 100) \end{bmatrix} \left(\frac{1}{m}\right)$$

$$CM_{sim \ w/o \ weights} = -CM_{weights} \rightarrow \text{solve for } R_1, R_2, R_3, R_4$$

Currently, highest mass can go is $\sim 3cm$ below table

Other Credits

- Slide 13:

- Seals: <https://i.pinimg.com/originals/f9/d9/64/f9d964c7e13906dd8fc6d60b1f56d771.jpg>
- Lighthouse: <https://www.blm.gov/visit/piedras-blancas>

- Slide 15:

- SloDoCo: Yelp
- High Street Deli: Yelp and High Street Deli Facebook Page
- Tri-tip: Yelp
- Tacos de Acapulco: Yelp
- In-N-Out outside: <http://www.thesungazette.com/article/news/2019/07/31/visalia-site-plan-review-points-to-a-second-in-n-out-location/>
- In-N-Out hat: <https://www.ebay.com/itm/IN-N-OUT-BURGER-Paper-hats-LOT-OF-9-hats-Southern-California-NEW-/223565581991>

- Slide 16:

- Stratolaunch: <https://www.popularmechanics.com/flight/a26715/stratolaunch-rolls-out-of-hangar/>